

ANGUIL

Paint Specs

PS-1 (Skin Temperature Less than 93 Celsius)

Surface Preparation- Solvent wipe all surfaces requiring paint to an SSPC- SP1 or

- SSPC SP-6 Commercial Blast, 2.0-3.0 Anchor Profile

Primer Coat- Spray 1 prime coat of Sherwin Williams Macropoxy 646 Nickel (SW4030) at 4-6 mils DFT (102-152 Microns)

Caulking- Caulk all skip welds including both sides of all stiffeners vertical and horizontal with Dymonic FC Urethane Caulk

Final Coat- Spray Apply finish coat of Sherwin Williams Acrolon 218 HS RAL 7037 Dusty Grey at 2-3 mils dft (51-76 Microns)

Optional - Spatter coat Apply Sherwin Williams Acrolon 218 HS RAL 7037 Dusty Grey

PS-2 (Skin Temperature greater than 200F Less than 500F)

Surface Preparation- Solvent wipe all surfaces requiring paint to an SSPC- SP1 or

- SSPC SP-6 Commercial Blast, 2.0-3.0 Anchor Profile

Primer Coat- Spray 1 prime coat of Sherwin Williams Heat Flex Hi-Temp 1200 Grey at 4-6 mils DFT (102-152 Microns)

Caulking- Caulk all skip welds including both sides of all stiffeners vertical and horizontal with Dymonic FC Urethane Caulk

Final Coat- Spray Apply finish coat of Sherwin Williams Heat-Flex Hi-Temp 500 RAL 7037 Dusty Grey at 2-3 mils DFT (51-76 Microns)

PS-3 (Insulated and Cladded, Greater than 200F and above)

Surface Preparation- Solvent wipe all surfaces requiring paint to an SSPC- SP1 or

- SSPC SP-6 Commercial Blast, 2.0-3.0 Anchor Profile

Caulking- High Temperature Silicone Caulk between all Skip Welds

Final Coat- Once Coat of Heat Flex Hi-Temp 1200 Grey at 5-6 mils DFT (127-152 Microns)